PREFINAL REPORT

for the

EVERGY ENGINEERING ANALYSIS PROGRAM (EEAP). EUROPE

a: the

PIRMASENS MILITARY COMMUNITY

VOLUME I: EXECUTIVE SUMMARY

Propared for:

Department of the Army European Division, Comps of Engineers APO NY 09757

Under Contract No. DACA-90-81-C-0072

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407 1984

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SECTION I

EXECUTIVE SUMMARY

1.1 INTRODUCTION

Contract No. DACA 90-81-C-0072 directs that a basewide energy study be accomplished for the Nannhelm and Pirmasens Military Communities, Federal Republic of Germany. The project is identified as Energy Engineering Analysis Program (EEAP) Package No. 5.

The overall objective of the study is to produce a systematic plan of improvement projects that will reduce by 1985 the energy consumption in compliance with the Army Facilities Energy Plan without decreasing the readiness posture of the Army.

The following installations within the firmasens Community were included in this study:

installation No.	Designation
SY-340	Muenchweiler Hospital
£Y-450	Fishbach Ord Depot
GY-472	. Hassweiter UG Storage
87-533	Hoehmuehlbach Relihead

The study is conducted in three phases, namely:

Phase i - The gathering of data and inspection of the facilities in the field. This phase included visits to the 4 different installations during which 6B of approximately 83 facilities were examined. The gathering of data involved the taking of notes and making tape recordings of findings, photographing of facilities (where permitted), the collection of available plans and records, and conferences with EUD and Community facility engineering personnel.

The survey revealed that some of the selected buildings had little or no energy use, or were not representative of the facilities in the installation. As a result, certain buildings were deleted. Others were added which were deemed necessary for an accurate energy consumption of each installation to be developed. A final figure of 63 buildings resulted from this process.

The information gathered during the survey has been consolidated and included in the Preliminary Submittal made at the completion of this phase. Included in the report are listings of potential energy conservation measures which were developed as a result of the field survey.

e Phase II - The analysis of the collected data permitted the calculation of the existing energy consumption of the selected facilities within each installation; and the calculation of the energy savings cup to the implementation of proposed Energy Conservation Heasures (ECMs). These values are extrapolated to the remainder of the facilities to develop installation-wide and Community-wide energy consumptions, energy savings, and proposed FYBS energy use.

fach Energy Conservation Measure (ECM) was evaluated in accordance with Energy Conservation Improvements Program (ECIP) criteria to determine its economic feasibility. ECM Projects from Increments A and 8 are divided into ECIP Projects, Increment G Projects, and Increment F Projects. This Report includes the ECIP Projects, and Increment G Projects. The Increment F Projects are included in a separate report.

The ECIP Projects are ranked according to SIR (Savings Investment Ratio) value.

 Phase ill - The Prefinal and Final submissions of this report covers the work of this phase.

The Prefinal submission consists of an addendum to the Interim submittal, a revised Executive Surmary, and complete 1391's for the five ECIP projects developed for the Pirmasens Community. Full dwing the receipt of comments on the Prefinal submission, a complete Final Report will be submitted.

SECTION 2

EXISTING ENERGY CONSUMPTION

2.1 FY75 BASELINE ENERGY CONSUMPTION

The energy consumption for FY75 for those installations of the Pirmasens Hilliary Community covered by this study was:

Electricity 5,730.700 kWh
No. 2 Fuel Gil 400,000 Gal.
Bituminous Coal 5,525 Metric Tors

These values were provided by the Pirmasens Community. Figures 2.1 and 2.2 present energy consumption for No. 2 Fuel Dil and Bituminous Coals for the entire Pirmasens Community.

2.2 SOURCE ENERGY CONSUMPTION

Table 2.1 presents the source energy consumption by fuel type for FY79, FY80, and FY81 for only the installations included in this study. The values in Stu were developed using the following energy conversion factors.

Electricity 11,600 Btu/LWh
Distillate Fuel Oil (No. 2) 138,700 Btu/Gal.
Bituminous Coal 27,091,000 Btu/Metric Ton

The conversion factors for electricity and No. 2 Fuel Dil were taken directly from the energy conversion factors in the ECIP Guidance. The Bituminous Coal values were obtained by converting the figures in the ECIP Guidance to metric tons. Energy costs were developed using the conversion factor of 2.26 D Mark/S as directed by EUD.

ELECTRICAL ENERGY COST

Throughout the report, 11,600 Btu/kWh has been used as the conversion factor from kilowett hours to Btu. As a result, energy savings (MBtu) are in terms of "source" energy. Unit energy costs (\$/MBtu) also are in terms of source energy.

If "Load" energy is used as a basis for energy savings - then 3,414 Btu/4Wh is the conversion factor. When load energy is considered, the magnitude of energy savings is decreased, but the unit cost (\$/MBtu) is increased proportionally. The result is that the energy cost savings using "sourch" or 'load" energy is the same for both methods. The following example illustrates this point:

Electricity Savings - 5,000 kWh

• Source Energy Method:

Energy Savings = 5,000 *Wh x 11,600 Btu x 1 MBtu = 58 48tu kWh 106 Btu Energy Cost Savings = 56 MBtu x 54,15 /source MBtu = \$241

. Losa Energy Method:

Energy Savings = 5,000 kWh x 3,413 Btu x 1 MBtu = 17.1 MBtu

Ligh 10 Btu

Energy Cost Savings = 17.1 MBtu x 514,09/toad MBtu +5241

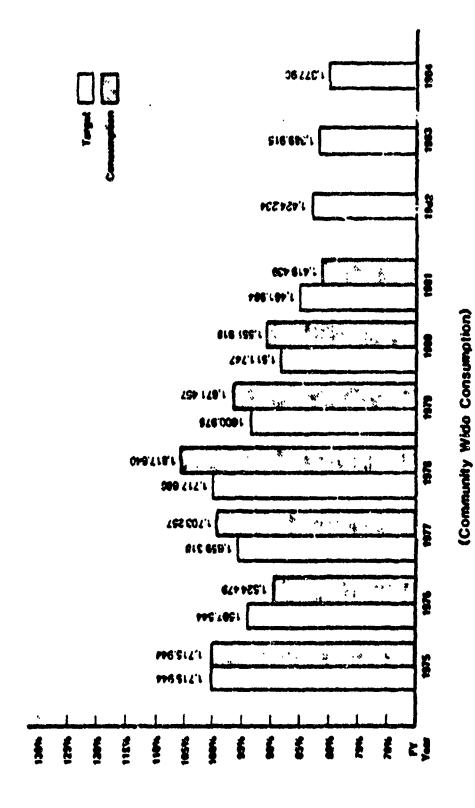


FIGURE 2.1 TANGET AND CONBUNITION 42 FUEL OIL IN GAL



FIGURE 2.2 TANGET AND COMBUNITION BITURINGUS COAL IN IN/Te.

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TABLE 2.1

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2.3 TOTAL ANNUAL ENERGY CONSUMPTION

The annual source energy consumption for the 4 installations in this study as shown on Table 2.1 is:

FY79 - 256.83 x 10⁹ Btu FY80 - 252.01 x 10⁹ Btu FY81 - 249.53 x 10⁹ Btu

if these figures are related to the FY75 baseline energy consumption of 277.16 x 10° Btu, it is noted that the FY79 consumption is 92.7% of FY75, FY80 consumption is 90.9% of FY75; and FY81 consumption is 90.0% of FY75.

It should also be noted that FY80 energy consumption was 1.8% less than FY79; and FY81 was 2.8% less than FY79.

2.4 SUILDING GROUP SOURCE ENERGY CONSUMPTION

Table 2.2 presents the energy consumption by building group type for each installation in this study. These summeries were extracted from the consuter printauts contained in Volume 4, Section 4 of this report.

2.5 TYPICAL BUILDING ENERGY CONSUMPTION

Table 2.3 presents values for typical building energy consumption for each of the 13 building group types shown in Table 2.2. Values are given in units of MBtu/yr per square foot (ft^2) of floor area. Values for MBtu/yr were obtained from the Totals column of Table 2.2. The individual buildings included in each building group are listed in the Volume 4 computer printouts, and floor areas are from the building list contained in Section 3 of the main report, Volume 11.

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TABLE 2-3

TYPICAL BUILDING ENERGY CONSUNTTION

Type	
Group	
130	
3	

	Total Annual		•	Typical
	Energy Consumption	Total	Total Bldg. Floor Area	thersy Consumption,
Description	(Matu/yr)	Bidgs.	(61,2)	(Btu/yr per ft.)
	21.260	16	333.743	153,591
	626	7	8,679	107,040
•	1.292	-	7,726	167.227
fail Mousing	19.282	•	78.438	245,825
•	1,820		13,230	137,528
Shoo	494	_	4.799	26,687
	7.461	•	68,756	108,223
-	164.4	2	38,681	10.911
	1,212	~	7.958	152,300
	1.535.	^	16,738,	91./07
	0000	σ	30.434	157,718
4 5 5	7.473	J.	69.703	105.546
Others	5.783	-	39,862	132,532
107ALS:	107,282	*	718.747	149,263

Intal does not include building 7154 which has a lot of equipment, and is not typical of the other, shops. #0 YE :

SECTION 3

ENERGY CONSERVATION MEASURES DEVELOPED

3.1 ENERGY CONSERVATION MEASURES INVESTIGATED

A list of Energy Conservation Measures (ECM's) to be investigated is contained in ANNEX A of the EEAP Scope of Work. This list, along with previous energy conservation retrofit experience, and the observations and data obtained from two site visits, provided a basis for a list of ECM's to be quantitatively analyzed.

For increments A. B. G the ECM's involved are:

Building Shell:

- e Wall insulation
- e Roof & attic insulation
- Storm windows
- · Energy efficient windows
- e Weatherstrip windows
- e Weatherstrip personnel doors
- e Weatherstrip vehicular doors
- · Reduce wirdow area
- e Translucent insulating panels
- e Entrance vestibules
- · Replace vehicular door with wall
- Caulking

Heating and Ventilating:

- Destratification
- Ventilating type hoods
- e Radiator thermostatic control valves
- · Heat Recovery
- · Pise Insulation

Domestic Hot Vacer:

· Flow restrictors

Electrical:

- interior lighting conversions
- Exterior lighting conversions
- o Delamping
- · Photocell switches

Central Plant & Distribution Systems (Increment B)

- Hot water vs. steam boilers
- Soller trim controls
- e Heat Recovery from soiler blowdown
- . ENCS

ţ

• Boiler economizers

In Chapter 10 of the Main Report (Volume II) a dot matrix is included showing the buildings at each installation for which the ECM was applicable and was analyzed. The matrix also includes whether the ECM was economically feasible (SIR> 1) and was developed into an ECIP Project or was not (SIR\$1), or was developed into an increment G project (none were).

Other ECM's analyzed are included under increment F. Refer to that separate volume. Most of those are analyzed on a unit basis for use by facilities Engineer (FE) personnel to develop projects. Refer to Tables G-1 and G-2 in Section 6 for a summary of these projects. ECM's listed in Annex A which were not analyzed, were either not applicable, already implemented, or are scheduled to be implemented. The status of each Annex A ECM is discussed in Section 10 of the Main Report (Vol. II)

The results of the analysis of each ECM are presented in Table 3.1 (2 pages). Results for individual buildings are included with the ECM section in Appendix Volume III 8.

3.2 ECIP PROJECTS DEVELOPED

Table 3.2 presents a summary of all the ECIP Projects. These 5 projects are comprised of discrete ECM's all of which have 51R > 1. The grouping of ECM's to produce ECIP Projects as shown is tentative, and is presented for review and modification as desired by the Facilities Engineer.

3.3 OTHER ENERGY CONSERVATION PROJECTS

increment G Projects are formed from ECM's which do not meet ECIP criteria, namely, ESIR value less than 1 and are above the FE funding limits of \$500,000 for new and alteration type work, and \$200,000 for 0 6 M type work. None of the projects investigated fell into this category i.e., there are no increment G Projects. Refer to Section 10 of Part B of the Main Report (Yolume II) for a complete discussion of the differences between Increments A, B, G, F, and ECIP Projects.

increment F Projects (refer to Section 6) were analyzed mostly on a unit basis, for development into desired projects by the Facilities Engineer.

3.4 POLICY CHANGES/RECOMMENDATIONS

During the site visits, the facility Engineering personnel for the Community and the Inst-liation Coordinators at the various installations were interviewed to dev. lop an overview of the energy conservation policies in effect and their effectiveness in reducing energy consumption.

TABLE 3.1 (p. 1 of 2)

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SECTION 4

ENERGY AND COST SAVINGS

4.1 BASE-WIDE CONSUMPTION AFTER EVERGY CONSERVATION PROJECTS

As presented in Table 4.1, the fY81 source energy consumption for the four installations of the Pirmasens Community in this study was 249,550 MBtu. The implementation of the proposed five ECIP Projects will result in an annual energy savings of 76,590 MBtu/year. Energy consumption would be 172,960 MBtu/yr. This represents a 30.73 reduction in energy use.

As also presented in Table 4.1, the annual energy cost for the four installations in this study at Pirmasens in FY81 was \$1,164,400. The energy cost savings resulting from the ECIP Projects is \$398,610. The energy cost after implementing the ECIP Projects will be \$765,780. This represents an energy cost reduction of 34.25.

4.2 ALLOCATION OF ENERGY CONSERVATION PROJECT SAVINGS

Table 3.2 presented a breakdown of the energy savings by ECIP Project. A more detailed breakdown of savings by ECM and building is contained in Volume IV (Bundles).

4.3 PROJECTED ENERGY CONSUMPTION

As stated above, annual energy consumption for these four installations will decrease by an estimated 76,590 MBtu/yr from 249,550 MBtu/yr to 172,960 MBtu/yr fellowing the implementation of the proposed ECIP projects.

4.4 PROJECTED ENERGY COSTS

Annual energy costs for these four installations will decrease by \$398,610/year from \$1,164,400 per year to \$765,780 per year after the implementation of these proposed ECIP projects. These predicted costs are in terms of FV81 dollars as required by the \$18 analysis and does not include the general rate of inflation, or inflation of fuel costs.

TABLE 4.1

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	EXIST	EXISTING FY 81	ECIP PROJECT SAVINGS	T SAVINGS	Annual Annual	Annual
Fire	Energy Uso	Energy Cost (\$/yr)	Energy Use (ABtu/yr)	Energy Cost (\$/vr)	Energy Use (MBtu/yr)	Energy Cost (\$/yr)
Beckricity	86,889.4	\$360,590	4,397.7	\$ 18,250	82,491.7	342,340
s2 Fuel Oal	46,487.1	328,660	28,554.4	201,880	17,932.5	126,780
Bituminous	116,173.6	475,150	43,638.0	178,480	72,535.6	296,670
TOTAL.	249,550.1	\$1,164,400	76,590.3	\$398,610	172,959.8	\$765,790

e4.7

SECTION >

CENTRAL BOILER PLANTS

5.1 Background

This contract does not include increment E. However, during the meeting at EUD on 24 March 1982, hr. Gunzel of EUD recuested the study should include a brief feasibility surmary of the opportunity for centralization at the communities studied.

5.2 Results and Recommencations

Contrary to the overall conclusion drawn in the Mannheim study that centralizations and upgrading be directed toward eventual tie-ins to the Municipal District hot water heating system, the Pirmsens Area facilities at Muenchweiler, Massweller, Moshmuchlbach, and Fischbach are too isolated to utilize district heating effectively.

Thus, with the possible exception of Muenchweiler which has family housing and adjoins a small village, the installations should not be considered for district heating.

The warehouse at Hoekmuchibach has only one hot water heating boiler and thus can be no further centralized.

The caves at Messweller have three boiler houses in relatively close proximity and are consequently a candidate for centralization. The optimum 'oration should be the Bidg. 7287 boiler room and hot water the distributed fluid. Additional boilers and now chinney would be needed, with perhaps some boiler room expansion.

The dispot at Fischbach has several small systems and could be centralized using 81%; 7126 as the central facility.

Such centralized systems as mentioned above are often justified on such considerations as less operating labor, economics of size, etc., none of which apply to oil heating systems which operate well with little attention. In the case of tool fired systems centralization using larger boilers pays of well particularly when automatically fired.

nuenchweiler Hospital has a centralized coal fired boiler house distributing high pressure steam to thirty hot water converters in the various buildings. This system has no viable alternatives except centrally generated hot water. This option has been ruled out by MESTON in the ECM analysis of Hot Water vs. Steam in Yolume 1118.

SECTION 6

INGREMENT F - FACILITIES ENGINEER CONSERVATION HEASURES

6.1 INTRODUCTION

Increment F requires the A/E to identify projects involving the modifications and changes in systems operation which are within the facilities Engineer funding authority and management control. Included are low cost 0 & M (Operations and Maintenance) type projects and projects selected from Increments A, B, and G to be financed from DMA funding. It should be noted that increment F was not a part of the initial contract, but was later added. An additional situ visit was conducted in summer 1982 to gether data for each increment.

A separate report has been submitted to meet the requirements for the increment F interim Submittal. Refer to that report for a complete discussion and calculations for the 21 projects developed for increment F, and for a summary of projects from increments A, B, and G.

6.2 SUMMARY OF INCREMENT F PROJECTS

Table 6.1 presents a summary of the 21 projects analyzed under increment f. Sefer to the increment F report for a complete discussion and defculations of each project.

Several of the increment F projects are analyzed on a "unit basis," i.e., per 100 ft² of ceiling area, per personnel door, per broken or missing window. This will enable facilities Engineer personnel to develop appropriate projects on an ongoing basis using the methodology and data supplied with each armject analyzed. Some projects are alternatives to others, and others are calculated only for a particular type of building use, and particular installation, but have be expanded to include other situations.

Table 6-1, refers to these unit values, and, therefore, installation and Community-wide totals are not appropriate.

TABLE 6.1

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Plenesgus nelither committee

soft. All projects earlysed as a work heals

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Q-12		. nor 1888 ft. 7		•:	7	* :	¥.	8	5
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SECTION 7

ENERGY PLAN

7.0 MATRIX OF EMERGY SAVINGS

The ECM's investigated were combined to produce five ECIP Projects. These projects are prioritized in Table 7-1 according to decreasing SIR. Ther percent energy consumption reduction is also calculated and shown in the last column. Totals for all 5 ECIP Projects are: included.

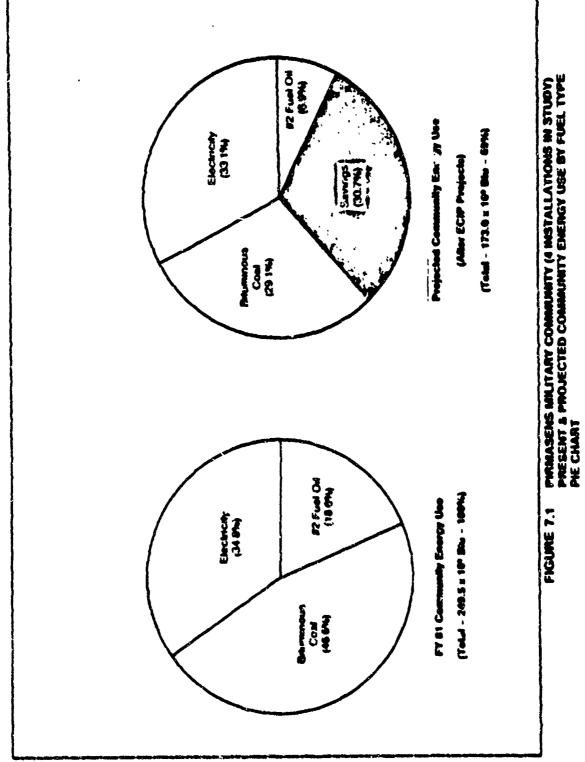
7.1 PREDICTED ENERGY SAVINGS

Figures 7.1, 7.2, and 7.3 graphically represent the energy savings to be realized by the implementation of ECIP projects. Figure 7.1 is a Pin Graph which illustrates the total Community Energy Consumption by fuel type before and after the implementation of the ECIP projects. Figure 7.2 shows the same data as Figure 7.1 in a bar chart format. Figure 7.3 is a Pie Graph that illustrates the total Community Energy Cost, before and after the ECIP projects.

TABLE 7-1

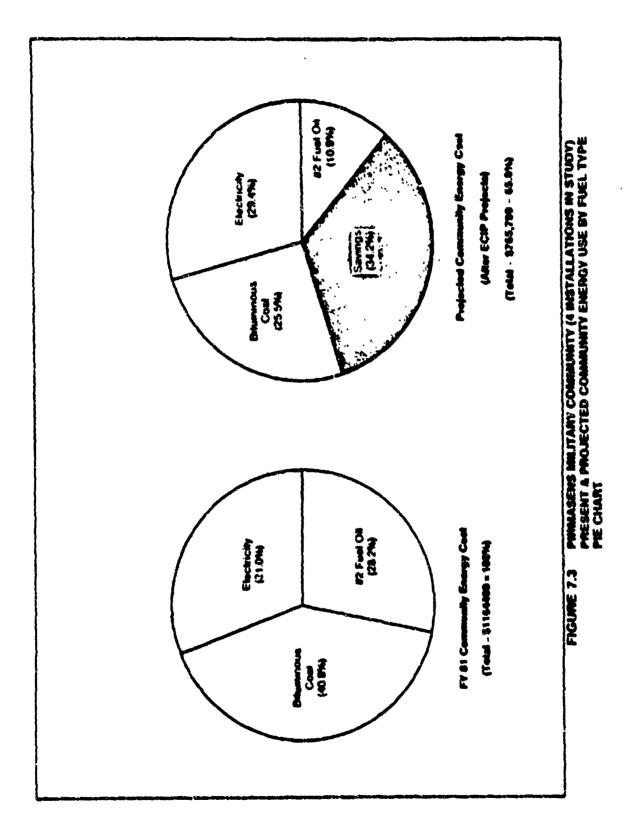
PRIGRITIZATION OF CCIP PROJECTS

	econ for			Project Cost	Annual Energy Savings	Annual Energy Cost Savings	Percent Energy Reduction of FVBI Use
Priority		FGIP Project Name	SI	5	(MBtu/yr)		- 249,530 MBta/yr
_	*	Misc. Projects 16	5.6	347,560	26,710.0	151.570	10.7
~	23	Hisc. Projects 1	4.4	213,869	14,831.9	74.720	5.9
~	Ç	Stom Windows	2.5	323,740	12,717.6	56,230	5.1
	ĩ	Appl Insulation	•	651,270	17.410.4	96,000	7.0
~	\$	Pipe Imulation	-:	296,100	4,920.0	20,100	2.0
Intaly for All ECHProjects	AII ECH	Projects		1,822,470	76.590.0	398,610	30.7





IGUME 7.2 PAMASENS ANLITARY COMBUNITY (4 INSTALLATIONS IN STUDY)
PRESENT FYS! A PROJECTED ENERGY USE BY FUEL TYPE
BAR CHART



SECTION &

CRGANIZATION OF REPORT

This section has been prepared to provide a comprehensive summary of the organization of this report. It includes a listing of all valid volumes of the report as well as copies of their Tables of Contents. A complete current copy of MESTON's EEAP Package #5 for the Pirmasens Military Community is comprised of the following volumes:

Title	Submittal Date
Preliminary Submittel Volumes 1-X	15 February 1982
Volume 1 - Executive Summary	May 1984
Volume II - Main Report	November 1983
Volume [1] - Appendix	November 1982
Volume (118 - Appendix	November 1983
Volume IV - Bundles/1391's	Pay 1954
Volume V (A-E) ECIP Support Data	November 1982
Increment F	November 1983
Documentation of Computer Analysis	October 1983
Addendur	Mny 1984

PRELEMINARY SUBMITTAL VOLUMES 1 - X

The Preliminary Submittal of this report was made in February of 1982 and consisted of 2 volumes. The purpose of this submittal was to present all data gathered during Phase 1. Both physical data and operational data on each surveyed building is presented. The organization of the Preliminary Submittal is as follows:

Volume	!nstallerions
Yolune 1	Munchweiter Hospital
Volume II	Fischbach Ord Depot
	Massweiler U.G. Storage
	Honhmuch Thach Railhead

VOLUME 1 - EXECUTIVE SUMMARY

The purpose of the Executive Summary is to provide management level information in a concise volume. The most current edition is May 1984. The Table of Contents for this volume can be found on Page 1.

VOLUME II - MAIN REPORT

The Main Report (Narrative Report) contains the basis of analysis and the results of the study. It is a comprehensive volume and was last submitted in November of 1983. All modifications to the November 1983 edition can be found in the Addendum, submitted with the Prefinal Submittal. The following spells out the organization of the Main Report.

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VOLUME III - APPENDIX

Volume III * Appendix was submitted in Hovember of 1982 and has never required updating. Its primary purpose is to provide support data and to that end it contains samples of the computer analysis. Table information used in the computer analysis and copies of the Scope of Work and Minutes of the Pre-negotiation Meeting. The Table of Contents for this volume is as follows:

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ş	F) Other Tables	1-12

VOLUME IIIS - APPENDIX

Volume III8 - Appendix, prepared in November of 1983, is a supplement to the original Appendix (11/82). It contains the complete analyses of all conservation opportunities that WESTON evaluated manually. These are primarily specialty opportunities that cannot easily be evaluated by computer. The organization of Volume III8 is as follows:

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VOLUME IV - BUNDLES/1391's

Volume IV - Bundles of this project has been prepared in May of 1984. It contains the complete 1391's for each of the five ECIP Projects prepared for Pirmasens. This Volume has been assembled in a three-ring binder for ease of modification. The organization of Volume IV is as follows:

VOLUME IV - BUNDLES

TABLE OF CONTENTS

TITLE OF SECTION

- Installation of Roof Insulation
- Storm Windows
- Miscallaneous Projects (
- Miscellaneous Projects II
- Pipe Insulation

VOLUME V (A) ECIP SUPPORT DATA

This volume was prepared and submitted in Movember 1982 and contains the results of each opportunity evaluated for each building. These printputs are contained in a black, three-ring binder and requires no updating. The following indicates the contents of the binder:

Vo lume	Contents
A	Wall Insulation
	Roof insulation
	Storm Vindows
	Energy Efficient Windows
	Weatherstrip Windows
	Weatherstrip Personnel Doors
	Replace Personnel Doors
	Weatherstrip Vehicular Doors
	Flow Restrictors
	Interior Lighting Conversion
	Exterior Lighting Conversion

INCREMENT F

The Increment F Submittal of this report was last made in Movember of 1983. This volume contains data for use by the Facilities Engineer in approaching day-to-day problems. This Table of Contents for Increment F is as follows:

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		List of Figures	vį
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9	Summary of Projects from Increments .	9-1

DOCUMENTATION OF COMPUTER ANALYSIS

This document was prepared at the request of EUD and submitted on a one-time basis. No comments requiring resubmission have been made. The information contained in this volume is as follows:

SECTION NUMBER	TITLE	PAGE
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ADDENDUM

The Addendum volume has been submitted in May 1984 to update the appropriate pages in the Interim Submittal. It is a one-time submittal. The updated pages will be inserted in their proper locations for the final Submittal. The Addendum contains inserts for Volume II - Main Report and Volume III8 - Appendix.